

**Better Edge Drill Reconditioning Order Form**  
**1-866-887-5546 / FAX 724-887-7088**



**Ship to:** Better Edge  
 401 Porter Ave.  
 Scottsdale Pa. 15683

**Ship to:**

**Bill to:**

<b>Customer P.O. Number:</b>	
<b>Bill to Fax Number:</b>	
<b>Bill to phone Number:</b>	
<b>E-mail Address:</b>	
<b>Your Name:</b>	
<b>Date:</b>	
<b>Phone:</b>	

**Comments/Special Instructions:**  
 (Example: minimum OAL, corner radius, corner chamfer....)

If sending in Insert Blades with an OEM that is not Kennametal please also send the holder/body

**Return Shipping Method:**

UPS Ground     UPS 2nd Day Air     UPS Next Day Air

Better Edge Use	
BE-	
Date received:	

**Quantity Discounts-**  
**10 pcs. Same size / Same style= 10% off**  
**25 pcs. Same Size / Same Style=20% off**  
 To prevent breakage, please ship drills in their original, or equivalent

**Custom Drills and Added Features**

**Step Drills:** Diameter Price plus \$10.50 per step per drill  
**Deep Hole Drills = Diameter Price +25%**      **Deep**  
**Hole Drills = <7xD Flute Length**  
**Added Features:** Corner radius, chip breaker, bevel, chamfer, RHTB, etc: \$10.50 Extra  
**Profile step drill: \$26.50 Extra**

Drill Maximum Cutting Diameter			OEM Solid Carbide drills				
			Uncoated	TiN Coated	TiAIN Coated	Total # of drills	Extra Charge for Custom Features (see note)
inch	mm	Seat					
3/16 (.1875)	6,0	Qty \$	\$14.89	\$17.79	\$17.79	0	\$0.00
3/8 (.375)	10,0	Qty \$	\$19.26	\$23.71	\$23.71	0	\$0.00
7/16 (.4375)	12,0	Qty \$	\$25.18	\$29.62	\$29.62	0	\$0.00
1/2 (.500)	14,0	Qty \$	\$29.62	\$34.06	\$34.06	0	\$0.00
5/8 (.625)	16,0	Qty \$	\$34.06	\$38.52	\$38.52	0	\$0.00
11/16 (.6875)	18,0	Qty \$	\$39.99	\$45.92	\$45.92	0	\$0.00
1-1/8 (1.125)	26,0	Qty \$	\$51.84	\$63.68	\$63.68	0	\$0.00
1-1/4 (1.250)	32,0	Qty \$	\$56.29	\$71.10	\$71.10	0	\$0.00
<b>TOTAL NUMBER OF DRILLS*</b>						<b>0</b>	<b>\$0.00</b>

Insert Blade Maximum Cutting Diameter			OEM (Insert Blades)				
			TiN Coated	TiAIN Coated	Total # of Insert Blades	Extra Charge for Custom Features (see note)	Extended Re grind Charge
inch	mm	Seat					
.492 - .624	12,5 - 15,87	Qty A, B, C	\$31.20	\$31.20	0	\$10.50	\$0.00
.625 - .786	15,88 - 19,95	Qty 1 to 2	\$35.45	\$35.45	0	\$10.50	\$0.00
.787 - 1.260	20,0 - 32,0	Qty 3 to 8	\$41.10	\$41.10	0	\$10.50	\$0.00
1.261 - 1.575	32,01 - 40,0	Qty 9 to 10	\$49.49	\$49.49	0	\$10.50	\$0.00
<b>TOTAL NUMBER OF INSERT BLADES*</b>						<b>0</b>	<b>\$0.00</b>

\* Totals in quantity and dollar value may vary due to unregrindable drills received.

**Please Contact Better Edge at 1-866-887-5546 for Additional Forms.**