

Better Edge Drill Reconditioning Order Form
1-866-887-5546 / FAX 724-887-7088



Ship to: Better Edge
 401 Porter Ave.
 Scottsdale Pa. 15683

Ship to:

Bill to:

Customer P.O. Number:	
Bill to Fax Number:	
Bill to phone Number:	
E-mail Address:	
Your Name:	
Date:	
Phone:	

Comments/Special Instructions:
 (Example: minimum OAL, corner radius, corner chamfer....)

If sending in Insert Blades with an OEM that is not Kennametal please also send the holder/body

Return Shipping Method:

UPS Ground UPS 2nd Day Air UPS Next Day Air

Better Edge Use	
BE-	
Date received:	

Quantity Discounts-
10 pcs. Same size / Same style= 10% off
25 pcs. Same Size / Same Style=20% off
 To prevent breakage, please ship drills in their original, or equivalent

Custom Drills and Added Features

Step Drills: Diameter Price plus \$10.50 per step per drill
Deep Hole Drills = Diameter Price +25% **Deep**
Hole Drills = <7xD Flute Length
Added Features: Corner radius, chip breaker, bevel, chamfer, RHTB, etc: \$10.50 Extra
Profile step drill: \$26.50 Extra

Drill Maximum Cutting Diameter			OEM Solid Carbide drills				
			Uncoated	TiN Coated	TiAIN Coated	Total # of drills	Extra Charge for Custom Features (see note)
inch	mm	Seat					
3/16 (.1875)	6,0	Qty				0	
		\$	\$14.89	\$17.79	\$17.79		
3/8 (.375)	10,0	Qty				0	
		\$	\$19.26	\$23.71	\$23.71		
7/16 (.4375)	12,0	Qty				0	
		\$	\$25.18	\$29.62	\$29.62		
1/2 (.500)	14,0	Qty				0	
		\$	\$29.62	\$34.06	\$34.06		
5/8 (.625)	16,0	Qty				0	
		\$	\$34.06	\$38.52	\$38.52		
11/16 (.6875)	18,0	Qty				0	
		\$	\$39.99	\$45.92	\$45.92		
1-1/8 (1.125)	26,0	Qty				0	
		\$	\$51.84	\$63.68	\$63.68		
1-1/4 (1.250)	32,0	Qty				0	
		\$	\$56.29	\$71.10	\$71.10		
TOTAL NUMBER OF DRILLS*						0	\$0.00

Insert Blade Maximum Cutting Diameter			OEM (Insert Blades)				
			TiN Coated	TiAIN Coated	Total # of Insert Blades	Extra Charge for Custom Features (see note)	Extended Re grind Charge
inch	mm	Seat					
.492 - .624	12,5 - 15,87	Qty			0		
		A, B, C	\$31.20	\$31.20			\$10.50
.625 - .786	15,88 - 19,95	Qty			0		
		1 to 2	\$35.45	\$35.45			\$10.50
.787 - 1.260	20,0 - 32,0	Qty			0		
		3 to 8	\$41.10	\$41.10			\$10.50
1.261 - 1.575	32,01 - 40,0	Qty			0		
		9 to 10	\$49.49	\$49.49			\$10.50
TOTAL NUMBER OF INSERT BLADES*						0	\$0.00

* Totals in quantity and dollar value may vary due to unregrindable drills received.

Please Contact Better Edge at 1-866-887-5546 for Additional Forms.

Ship to: Better Edge
401 Porter Ave. Scottsdale Pa. 15683

1-866-887-5546



Bill to:

Ship to:

End Mill Order Form

Customer P.O. Number:
Bill to Fax Number:
Bill to phone Number:
E-mail Address:
Your Name:

Return Shipping Method:
 UPS Ground UPS 2nd Day Air UPS Next Day Air

Better Edge Use
BE-
Date received:

To prevent breakage, please ship drills in their original, or equivalent packages.

Comments/Special Instructions:
(Example: minimum OAL, corner radius, corner chamfer...)

Custom Features
Corner Radius \$10.50-Chamfer-\$5.25-Cutoff \$10.50
All Ball Nose use 5-8 Flute End Only Column

(Quantity Discounts)
Qty. dis. - 10 pcs. Same size/Same style 10 %
Qty. dis. - 25 pcs. Same size/Same style 20 %

Max Cutting Dia.-Uncoated Price			End Only (2-4 FL)	Recondition (2-4 FL)	End Only (5-8 FL)	Recondition (5-8 FL)	Total Qty.	Custom Features (see note)	Extended Regrind Charge
inch	mm								
3/16 (.1875)	6.0	Qty					0		\$0.00
		\$	\$6.05		\$8.80				
9/32 (.281)	8.0	Qty					0		\$0.00
		\$	\$6.98	\$9.09	\$11.52	\$13.04			
3/8 (.375)	10.0	Qty					0		\$0.00
		\$	\$9.70	\$13.94	\$16.68	\$20.00			
7/16 (.4375)	12.0	Qty					0		\$0.00
		\$	\$10.00	\$18.80	\$20.01	\$22.74			
9/16 (.562)	14.0	Qty					0		\$0.00
		\$	\$10.92	\$19.71	\$22.74	\$26.07			
5/8 (.625)	16.0	Qty					0		\$0.00
		\$	\$14.86	\$26.99	\$27.90	\$38.20			
11/16 (.6875)	18.0	Qty					0		\$0.00
		\$	\$17.59	\$32.75	\$28.81	\$47.00			
3/4 (.750)	20.0	Qty					0		\$0.00
		\$	\$27.23	\$41.35	\$35.49	\$59.26			
7/8 (.875)	22.0	Qty					0		\$0.00
		\$	\$29.63	\$52.37	\$38.59	\$73.04			
1 (1.000)		Qty					0		\$0.00
		\$	\$30.51	\$63.05	\$41.35	\$88.89			
TOTAL NUMBER OF ENDMILLS*							0		\$0.00

Max Cutting Dia.-Coated Price			End Only (2-4 FL)	Recondition (2-4 FL)	End Only (5-8 FL)	Recondition (5-8 FL)	Total Qty.	Custom Features (see note)	Extended Regrind Charge
inch	mm								
3/16 (.1875)	6.0	Qty					0		\$0.00
		\$	\$8.49		\$11.22				
9/32 (.281)	8.0	Qty					0		\$0.00
		\$	\$9.41	\$11.52	\$13.94	\$15.47			
3/8 (.375)	10.0	Qty					0		\$0.00
		\$	\$13.34	\$17.59	\$20.32	\$23.65			
7/16 (.4375)	12.0	Qty					0		\$0.00
		\$	\$13.65	\$22.45	\$23.65	\$26.39			
9/16 (.562)	14.0	Qty					0		\$0.00
		\$	\$14.55	\$23.35	\$26.07	\$29.41			
5/8 (.625)	16.0	Qty					0		\$0.00
		\$	\$18.50	\$30.63	\$31.53	\$41.84			
11/16 (.6875)	18.0	Qty					0		\$0.00
		\$	\$22.44	\$37.60	\$33.66	\$51.85			
3/4 (.750)	20.0	Qty					0		\$0.00
		\$	\$32.74	\$46.86	\$41.00	\$64.78			
7/8 (.875)	22.0	Qty					0		\$0.00
		\$	\$35.14	\$57.89	\$44.10	\$78.55			
1 (1.000)		Qty					0		\$0.00
		\$	\$40.31	\$65.53	\$51.28	\$95.53			
TOTAL NUMBER OF ENDMILLS*							0		\$0.00

BetterEdge
TOOLING SPECIALISTS
Ph. 1-866-887-5546
Ph.(724)-887-5546
Fax (724)-887-7088